ABOUT

Piastra is an intricate puzzled plank system with plank lengths ranging from 12” to 36”. Easy to specify because we organize and manufacture the pattern based on your provided dimensions for an even easier installation. Select from a variety of 3D laminate color options or a combination of up to 3 colors to create a unique and individual aesthetic. Each Piastra plank is labeled to correspond to an installation key for walls and walls of wondrous texture.

CONTENT

| Core Material | 3 |
| Pattern Dimensions | 3 |
| Orientation | 3 |
| Finish Options | 4 |
| Installation | 5 |
| Corner Treatments | 5 |
| Warranty | 6 |
CORE MATERIAL

Piastra is manufactured using Medium Density Fiberboard (MDF) in two thicknesses of 3/4” and 1 1/8” with Melamine backing.

Core Thickness: 3/4” and 1 1/8” MDF core
Core Options: Premium MDF, FF MDF (NAUF), Fire Rated MDF or Exterior Grade MDF

FIRE CLASSIFICATION for FR MDF: CLASS A / CLASS 1

Flame: 15 US and 20 Canada
Smoke: 95 US and Canada
Complies with ECC 4-11, ANSI A208.2-2009 and CARB ATCM 93120 Formaldehyde Emission Limits
ASTM E-84, UL 723 and CAN/ULC - S102 tested
Contains 100% Recycled / Recovered / Wood content

PATTERN DIMENSIONS

Piastra consists of planks ranging from 12” to 36” in length staggered in two heights of 4” and 6” and alternating core thickness of 3/4” and 1 1/8”.

Standard Plank Lengths: 12”, 18”, 24”, 30” and 36”
Standard Plank Heights: 4” and 6” (staggered)

ORIENTATION

Piastra planks can be selected in vertical or horizontal pattern orientation.
FINISH OPTIONS

Piastra is finished in a variety of 3D laminate colors. 3D laminate is a durable, non-porous surface that wraps the face and all four sides of each Piastra plank. With the option for single color or up to 3 color combinations, you can make Piastra uniquely yours. Please refer to soelbergi.com/texture/finish-options/ for the most up-to-date finish selections.
**INSTALLATION**

Installation is achieved with industrial adhesive, VHB double bond tape or the combination of both. Please visit soelbergi.com/texture/downloads/ for detailed instructions and recommendations.

Each Piastra plank is labeled to match an installation key that accompanies your order. Begin attaching planks to substrate on the bottom row working from left to right in the configuration shown below.

Because Soelberg does not provide installation services, we recommend that you work directly with a professional contractor or millworker to ensure proper installation and the regulation of all building codes.

---

**CORNER TREATMENTS**

**Outside Butt Joint:** A butt joint is made by joining two panels abutting at right angles to create a corner. The advantage of butt joint installation is ease and strength.

---

**Outside Miter Joint:** A miter joint is made by joining two panels usually cut at 45 degree angles to create a corner. This is a highly desired corner treatment for aesthetic but will require additional time in installation. Soelberg does not provide miter cutting services. All miter cutting should be performed onsite.
WARRANTY

Soelberg warrants to the original purchaser of Piastra products to be free from defects in material, workmanship and specification for a period of two years, from the ship date, under conditions of normal use and maintenance except as noted below. If such defect causes failure of the product or portion of the product, Soelberg at its sole discretion will either repair or replace the defective product at no charge to the original purchaser. Soelberg will have no obligation to otherwise participate in labor or other costs associated with replacing the product.

This limited warranty does not cover and expressly excludes any claim, damage, loss or expense arising out of or relating to: A) Accident or vandalism, abuse, misuse or unapproved use of the product, B) installation contrary to the installation instructions and good installation practices, C) Custom fabrication or modifications, D) Abnormal conditions or use including delamination due to heat exposure, E) Improper maintenance (please see separate instructions), F) Improper Storage, G) Design, installation or construction deficiencies of any kind or nature.